



Geon™ Vinyl Dry Blend E7506

Rigid Polyvinyl Chloride

Key Characteristics

Product Description			
Geon E7506 is recommended for whites and light pastel colors only. Performs well in high rate fencing capstock applications.			
General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• High Gloss • Medium Impact Resistance		
Uses	• Capstock • Outdoor Applications • Profiles		
Forms	• Powder		
Processing Method	• Extrusion		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.48	1.48	ASTM D792
PVC Cell Classification	16354	16354	ASTM D1784
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus ²	423000 psi	2920 MPa	ASTM D638
Tensile Strength ² (Yield)	6300 psi	43.4 MPa	ASTM D638
Flexural Modulus	457000 psi	3150 MPa	ASTM D790
Flexural Strength	12200 psi	84.3 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.125 in (3.18 mm), Compression Molded	2.1 ft·lb/in	110 J/m	ASTM D256A
Drop Impact Resistance 73°F (23°C) ³ 73°F (23°C) ⁴	1.29 in·lb/mil 1.35 in·lb/mil	57.4 J/cm 60.1 J/cm	ASTM D4226
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore D)	78	78	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load 66 psi (0.45 MPa), Annealed, 0.125 in (3.18 mm) ⁵	172 °F	77.5 °C	ASTM D648
66 psi (0.45 MPa), Annealed, 0.125 in (3.18 mm) ⁶	176 °F	80.0 °C	
Deflection Temperature Under Load 264 psi (1.8 MPa), Annealed, 0.125 in (3.18 mm), Compression Molded ⁷	169 °F	75.9 °C	ASTM D648
264 psi (1.8 MPa), Annealed, 0.125 in (3.18 mm), Compression Molded ⁶	173 °F	78.3 °C	
CLTE - Flow	3.4E-5 in/in/°F	6.1E-5 cm/cm/°C	ASTM D696

Additional Information
Physical properties based on Geon E7506 white 1880.

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Processing Information

Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	380 to 410 °F	193 to 210 °C

Notes

¹ Typical values are not to be construed as specifications.

² Type I, 0.20 in/min (5.1 mm/min)

³ Procedure A, C.125 Dart

⁴ Procedure B, C.125 Dart

⁵ conditioned @ 50 deg.C

⁶ Annealed at 60 deg.C

⁷ Conditioned at 50 deg.C

CONTACT INFORMATION

Americas

United States - Avon Lake
+1 440 930 1000

United States - McHenry
+1 815 385 8500

Asia

China - Guangzhou
+86 20 8732 7260

China - Shenzhen
+86 755 2969 2888

China - Suzhou
+86 512 6823 24 38

China - Suzhou
+86 512 6265 2600

Hong Kong -
+852 2690 5332

Taiwan - Yonghe City,
+886 9396 99740, +886 2929 1849

Europe

Germany - Gaggenau
+49 7225 6802 0

Spain - Barbastró (Huesca)
+34 974 310 314



Beyond Polymers.

Better Business Solutions. SM

www.polyone.com

PolyOne Americas

33587 Walker Road
Avon Lake, Ohio 44012
United States
+1 440 930 1000
+1 866 POLYONE

PolyOne Asia

No. 88 Guoshoujing Road
Z.J Hi-tech Park, Pudong
Shanghai, 201203, China
+86 21 5080 1188

PolyOne Europe

6 Giällewee
+352 269 050 35

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